

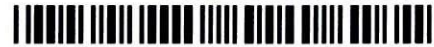


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3403-5

Job Sheet 173460



Part No: D3403-5

Job Qty: 80 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-04-23 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	80 Ea		3/2/18	0.00	0.00	Start Up Machining-2	2mmL	JB-18-03-08
100	Hardinge	80 pcs		3/5/18	0.08	12.03	Hardinge	2mmL	JB-18-03-08
120	QC	80 pcs		3/5/18	0.00	0.00	QC8		2.L-18-03-08
130	Packaging	80 pcs		3/5/18	0.00	0.00	Packaging3-1	5/10/18	
140	QC21-SA	80 Ea		3/5/18	0.00	0.00	QC21		MAR 13 2018

Part Op 100 - 1- Turn as per Folio FA925 & Dwg D3403 Folio Rev: _____ Dwg Rev: _____

Descriptions:

DAS
21
9-88

MAR 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	20 ft (.25 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	20	20	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.750inches $\pm$ 0.010	0.760 0.740		
2	Bushing	0.257inches + 0.010 - 0.000	0.267 0.257		
3	Bushing	0.060inches $\pm$ 0.005	0.065 0.055		
4	Bushing	2.420inches + 0.010 - 0.000	2.430 2.420		
5	Bushing	0.313inches $\pm$ 0.010	0.323 0.303		
6	Bushing	60Degrees $\pm$ 0	60 60		
7	Bushing	0.425inches + 0.000 - 0.002	0.425 0.423		
8	Bushing	0.030inches $\pm$ 0.010	0.040 0.020		
9	Bushing	20Degrees $\pm$ 0	20 20		
10	Bushing	0.010inches $\pm$ 0.010	0.020 0.000		

Plex 3/2/18 9:23 AM dart.logan.david



Container No: S048911



Part: D3403-5

Job No: 173460

Serial No/Batch: S048911

Revision:

Inspector:

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Date: 03/08/18